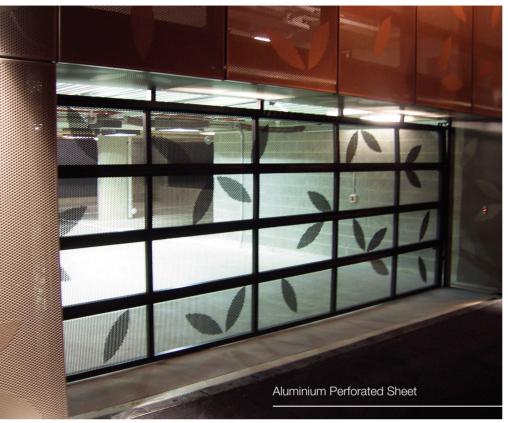
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To locate Steel-Line branches across Australia call: **1300 427 243** or visit **steel-line.com.au**





Commercial Sectional Doors

For superior quality and strength in commercial, retail and industrial applications, nothing fits the mould better than our aluminium sectional doors.

Commercial aluminium sectional doors are designed to withstand the rigours of the harshest working environment and are used in a wide variety of applications.

Applications

- Car park entries (low to medium cycle);
- Garage entries;
- Hospitality venues i.e. cafes, restaurants, bistros, hotels and clubs;
- Retail applications such as showrooms, arcades, malls, sporting facilities and public amenities.

Technical Details

- Maximum door size: 7500mm wide x 4400mm high (subject to weight limitations);
- Standard headroom, low headroom and high cycle operational hardware options;
- Door automation is recommended;
- For low cycle applications, single phase or 3 phase motors are available; For high cycle applications, 3 phase motors are recommended.

Finishes

- Choose between the following:
- Mill finish (for painting by others);
- Anodised finish (some models only);
- Powdercoat finish (to be selected from standard powdercoat ranges - wet paint selections are not available).

Specification

- Sectional doors are constructed from horizontal panels spanning the opening width with all panels installed one above the other to cover the opening height
- Whilst generally manufactured in equal sizes, sectional door panel heights can be altered within material and operational parameters for the ultimate customised finish

NOTE: Sectional doors can accomodate a range of cladding and glazing types in a single door e.g. bottom panel ventilated / top panels solid or glazed. Available options are outlined as follows:

Track Systems

Select from one of the following:



| Standard Headroom | Headroom | Side Room | Back Clearance |
|---------------------------|---|-----------|--------------------|
| Manual Operation | 380mm | 125mm | Height + 400mm |
| Draw Bar Operator | Min 430mm dependant on motor selected | 125mm | Height + 1000mm |
| Torsion Drive Operator | 400mm | 300mm | Height + 400mm |



| Low Headroom | Headroom | Side Room | Back Clearance |
|---------------------------|---|-------------------|--------------------|
| Manual Operation | 180mm | 125mm to 150mm | Height + 600mm |
| Draw Bar Operator | Min 230mm dependant on motor selected | 150mm | Height + 1400mm |
| Torsion Drive Operator | 180mm | 350mm | Height + 600mm |

 $\textbf{NOTE} : Low \ headroom \ front \ spring \ and \ low \ headroom \ rear \ spring \ options \ available$



| High Lift | Headroom | Side Room | Back Clearance |
|---------------------------|-------------------|-----------------------|----------------------------------|
| Manual Operation | 400mm - 3950mm | 150mm | Height - High Lift + 300mm |
| Torsion Drive Operator | 400mm - 3950mm | 400mm (motor side) | Height - High Lift + 400mm |



| Vertical Lift | Headroom | Side Room | Back Clearance |
|---------------------------|-------------------------|-----------------------|-------------------|
| Manual Operation | (Height x 2) + 400mm | 150mm | 400mm |
| Torsion Drive Operator | (Height x 2) + 400mm | 350mm (motor side) | 400mm |

| Inserts & Cladding Specs | Colour | Finish | Thickness / Size | Airflow |
|----------------------------|---------------------|-------------------|-----------------------|-----------|
| Aluminium Security Mesh | Powdercoat Colours | | 7mm | 54% Min** |
| Aluminium Solid Sheet | Powdercoat Colours | Smooth | 1.2mm / 1.6mm / 2.0mm | 0% |
| Aluminium Perforated Sheet | Powdercoat Colours | Smooth | 1.6mm | 40%* |
| Steel Perforated Sheet | Powdercoat Colours | Smooth | 1.6mm | 40% |
| Acrylic | Clear/Opaque/Smoked | Smooth | 6mm | 0% |
| Polycarbonate | Clear/Opaque/Smoked | Smooth | 6mm | 0% |
| Symonite® | Powdercoat Colours | Smooth/Stucco | 4.5mm | 0% |
| Western Red Cedar | Stained/Clear | Smooth | 12mm / 15mm | 0% |
| Ply Wood | Painted/Clear | Smooth | 4.5mm - 9.5mm | 0% |
| Batten on Ply Wood | Painted/Clear | Smooth/Rough Sawn | 42mm x 18mm | 0% |
| Aluminium Slatted | Powdercoat Colours | Smooth | 65mm x 16mm | 10% Min** |
| Aluminium Bar Grille | Powdercoat Colours | Smooth | 20mm^ | 60% Min** |
| Aluminium Louvre | Powdercoat Colours | Smooth | 63mm | 22% Min** |

^{*}Dependent on design **Dependent on design spacing ^Square or round hollow Note: Please contact your nearest sales office to discuss the full cladding range options.

Tips for Specifiers

- Aluminium sectional doors are generally suitable for applications up to 50 operations per day. For applications with higher usage
 requirements, we recommend a counterweight door or springless steel roller shutter c/- brake motor. Always specify the intended
 usage levels or the number of vehicles in a car park;
- Headroom areas as indicated above must be clear of all obstructions e.g. set down beams, ducts, fire sprinkler pipes, lighting, cable travs:
- When specifying, please nominate any air flow requirements that may be applicable;
- Bottom panels may be tapered to suit sloping floors.